



# Zarin Baspar

Manufacturer of Rubber Conveyor Belts,  
Rubber Sheets, Rubber Linings  
and Rubber Parts.

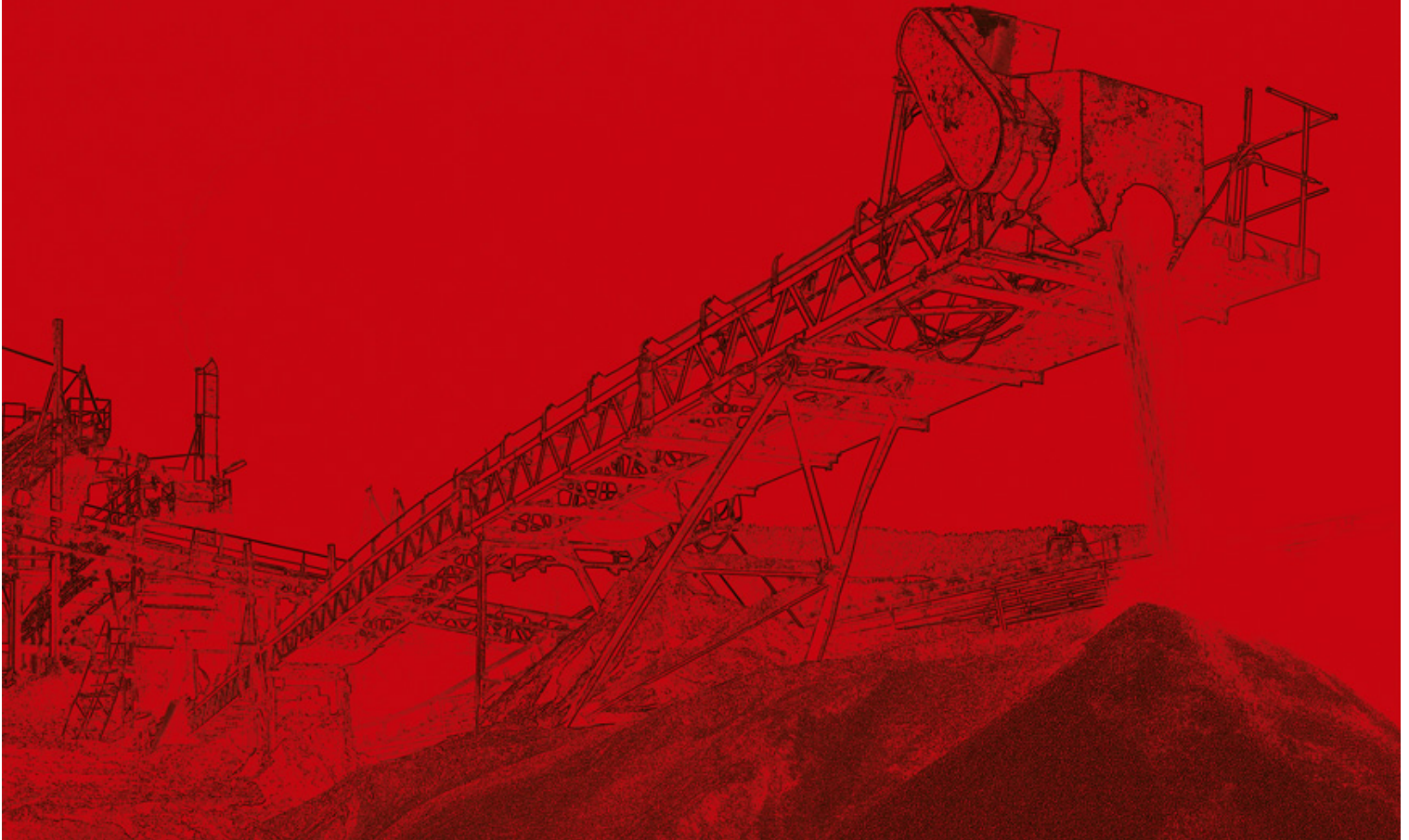
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# About Us





# Zarin Baspar

Manufacturer of Rubber Conveyor Belts,  
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and Rubber Parts.

Zarin Baspar Company was established in 2007, with specialization and experience in producing various types of Conveyor Belt, Rubber sheet, Rubber Lining and Rubber Parts with the capacity of 1500 Tons per year. Today the company has increased its capacity up to 10000 Tons per year with a 40000 square meters of production area.

By using advanced and up to date machineries and laboratory equipment, specialist as well as efficient quality system, inspired by company's vision to reach the missions such as manufacturing products with global standards, developing the self-sufficiency of the domestic products, contribute to the technical, qualitative and economic growth of our country and expanding export. We are honored to be known as the biggest manufacturer of conveyor belts in Middle East and despite supplying domestic market demands, we have allocated a significant amount of our production to export.



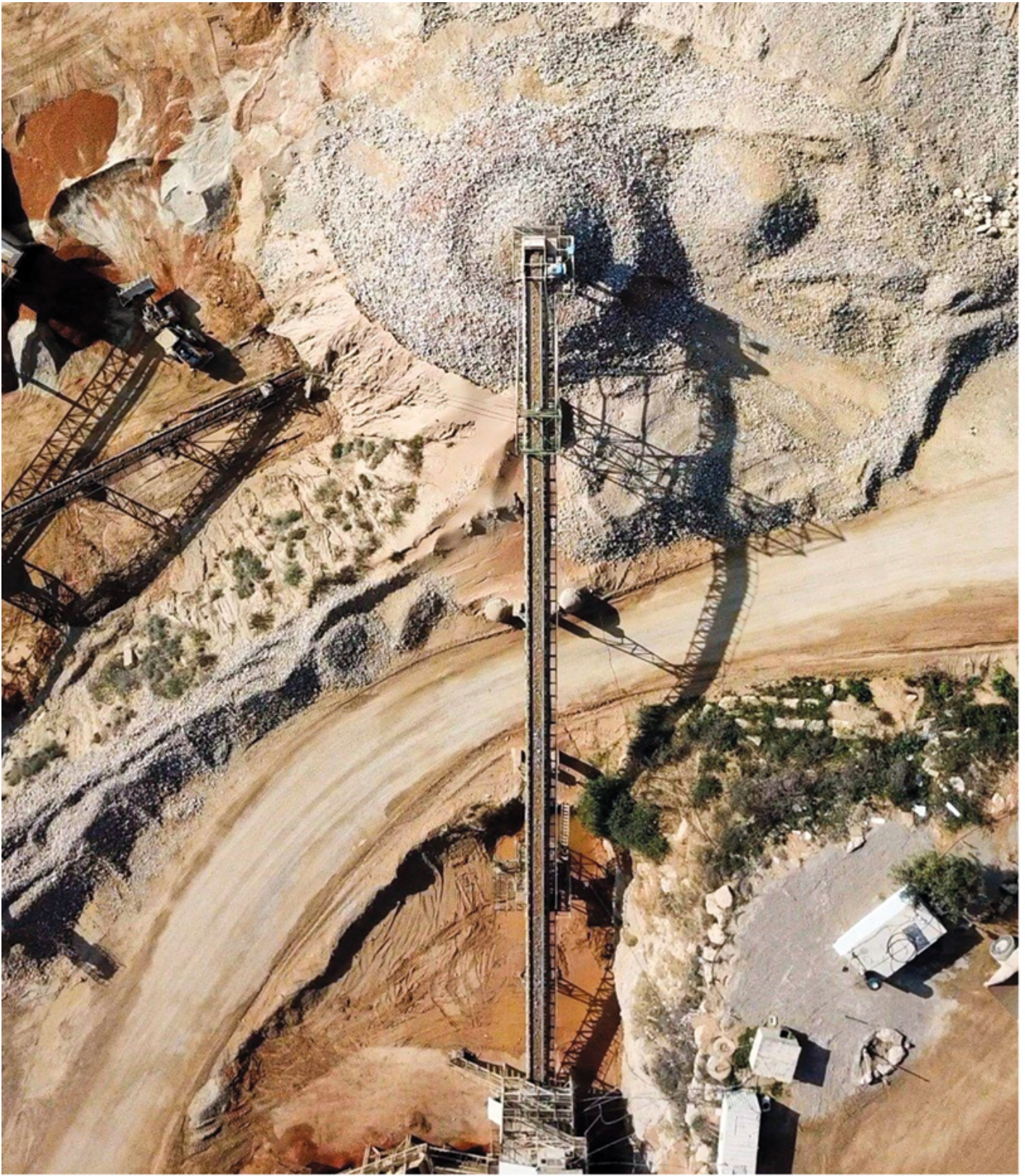
# Most Common **Rubbers Used in Belting**

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## Most Common Rubbers Used in Belting

Abbreviation	Common Name	Composition	General Properties
NR	Natural	Isoprene,Natural	Excellent resistance to cutting, gouging, and abrasion. Good elasticity and resiliency. Not oil resistant
SBR	SBR	Styrene-Butadiene	Excellent abrasion resistance and good resistance to cutting, gouging, and tearing. Good heat resistance. Not oil resistance.
EPDM	Ethylene-Propylene Rubber	Ethylene-Propylene Diene Terpolymer	Excellent resistance to heat, ozone, and aging. Very good resistance to abrasion.
CR	Neoprene	Chloroprene	Good ozone and sun-checking resistance. Good resistance to petroleum-based oils and to abrasion. Also good flame resistance.
NBR	NBR	Nitrile- Butadiene	Good resistance to mineral oils, vegetable oils, benzen, petrol, ordinary diluted acids and alkalines.
IR	Polyisoprene	Isoprene,Synthetic	Same properties as natural rubber
PBR	PBR	Polybutadiene	A general purpose synthetic rubber. Generally used in blends with natural or styrene- butadiene rubber. Provides excellent abrasion resistance and high resiliency. Excellent low temperature flexibility.
IIR	Butyl	Isobutylene- Isoprene	Excellent resistance to heat. Very good resistance to ozone and aging. Good resistance to abrasion

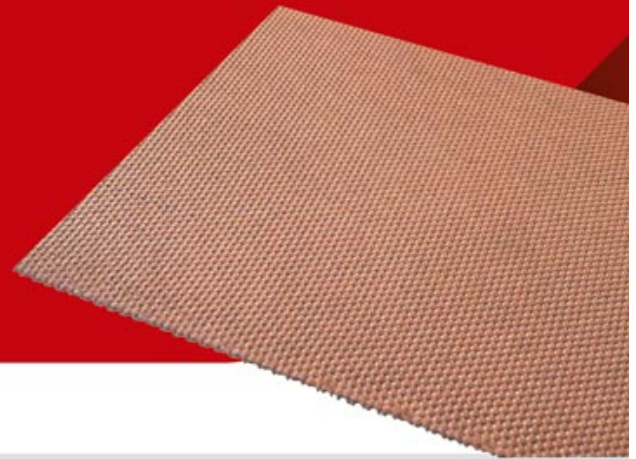


# Textile Fabric



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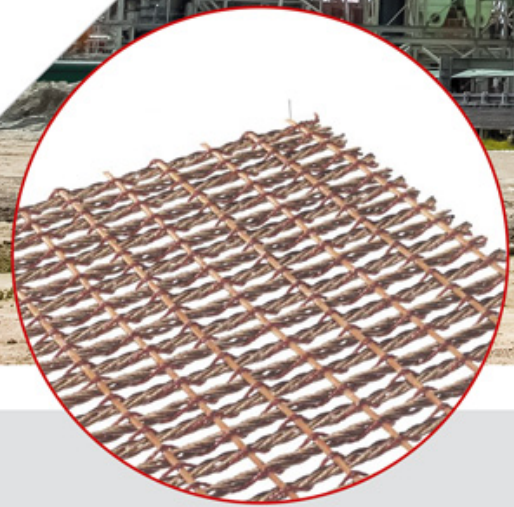


## Technical Specification of Polyester-Polyamide Fabric (EP)

Fabric Type		EP -80	EP-100	EP - 125	EP - 160	EP - 200	EP - 250	EP - 315	EP - 400	EP - 500	EP - 630
Fabric Weight (g/m <sup>2</sup> )		310	350	450	540	630	790	880	1050	1200	1400
Fabric Thickness (mm)		0.45	0.55	0.6	0.7	0.8	1.07	1.2	1.5	1.6	1.8
Elongation at 10% Load		1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Crimp (%)		2.5	3	3.5	3.5	3.5	3.5	3.5	3.5	4	5
Cord	Material	Polyester	Polyester	Polyester	Polyester	Polyester	Polyester	Polyester	Polyester	Polyester	Polyester
	Breaking Load(kg/m)	105	135	160	200	240	285	335	385	445	555
	Yarn Construction(dtex)	1100x1	1100x1	1100x2	1100x3	1100x4	1100x6	1100x6	1100x6	1100x6	1100x6
	Twist(tpm)	150	150	120	120	100	80	80	80	80	80
	Density (cords/dm)	140	195	120	110	100	87	110	141	172	216
	Elongation At Break(%)	14	14	14	14	14	14	14	14	14	14
Weft Cord	Material	NY-66	NY-66	NY-66	NY-66	NY-66	NY-66	NY-66	NY-66	NY-66	NY-66
	Breaking Load(kg/m)	44	60	65	75	100	100	100	100	100	100
	Yarn Construction(dtex)	940x1	940x1	940x2	940x3	940x4	940x4	940x3	940x4	1400x4	1400x5
	Twist(tpm)	160	160	120	120	100	100	100	100	90	90
	Density (cords/dm)	72	95	58	43	40	40	40	40	32	27
	Elongation At Break(%)	30	30	30	30	30	30	30	30	40	40

# Zarin Baspar

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## Technical Specification of Textile Weft Steel Cord Fabric

Fabric Type		TW-350	TW-500	TW-630	TW-800	TW-1000	TW-1250	TW-1400	TW-1600	Tolerance
	Belt Range (N/mm)	350	500	630	800	1000	1250	1400	1600	0.0 +
	Transverse (N/mm)	50	50	50	50	50	50	50	50	0.0+
	Mass (kg/m <sup>2</sup> )	1.5	2.15	2.65	3.6	4.45	5.6	6.3	7.15	±2.5%
	Fabric Thickness (mm)	3.2	3.2	3.2	4.1	4.1	4.9	4.9	4.9	± 0.3 %
Warp Cord	Cord Constructions	4 x 7 x 0.25			4 x 7x 0.35		4 x 7 x 0.45			
	Diameter (mm)	2.00	2.00	2.00	2.85	2.85	3.70	3.70	3.70	± 5.0 %
	Breaking Load (N)	3075	3075	3075	5600	5600	9600	9600	9600	0.0 +
	Linear Density (g/m)	11.4	11.4	11.4	22.9	22.9	37.9	37.9	37.9	± 5.0 %
	Breaking Elongation (%)	5	5	5	5	5	5	5	5	±2.5%
	Pitch (mm)	8.33	5.81	4.63	6.67	5.38	7.04	6.25	5.5	
	Density (Cord/m)	120	172	216	150	186	142	160	182	±2.0%
Weft Cord	Yarn Constructions	NY-66 1400 x 8 RFL								
	Diameter (mm)	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	±0.2%
	Breaking Load (N)	800	800	800	800	800	800	800	800	-0.10
	Linear Density (g/m)	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25	± 5.0 %
	Breaking Elongation (%)	15	15	15	15	15	15	15	15	±2.5%
	Density (Cord/m)	66	66	66	66	66	66	66	66	± 5.0 %



## Technical Specification of Impact Weft Steel Cord Fabric

Fabric Type		IW-350	IW-500	IW-630	IW-800	IW-1000	IW-1250	IW-1400	IW-1600	Tolerance
Belt Range (N/mm)		350	500	630	800	1000	1250	1400	1600	0.0 +
Transverse (N/mm)		90	90	90	125	125	175	175	175	0.0+
Mass (kg/m <sup>2</sup> )		1.85	2.45	2.95	4.15	5	6.35	7.05	7.9	±2.5%
Fabric Thickness (mm)		3.2	3.2	3.2	4.5	4.5	6	6	6	± 0.3 %
Wrap Cord	Cord Constructions	4 x 7 x 0.25			4 x 7x 0.35		4 x 7 x 0.45			
	Diameter (mm)	2.00	2.00	2.00	2.85	2.85	3.70	3.70	3.70	± 5.0 %
	Breaking Load (N)	3075	3075	3075	5600	5600	9600	9600	9600	0.0 +
	Lineer Density (g/m)	11.4	11.4	11.4	22.9	22.9	37.9	37.9	37.9	± 5.0 %
	Breaking Elongation (%)	5	5	5	5	5	5	5	5	±2.5%
	Pitch (mm)	8.33	5.81	4.63	6.67	5.38	7.04	6.25	5.5	
	Density (Cord/m)	120	172	216	150	186	142	160	182	±2.0%
Weft Cord	Yarn Constructions	3 x 7 x 0.22			4 x 7x 0.25		4 x 7 x 0.30			
	Diameter (mm)	1.52	1.52	1.52	2.02	2.02	2.40	2.40	2.40	±0.2%
	Breaking Load (N)	1720	1720	1720	2900	2900	3775	3775	3775	0.0 +
	Lineer Density (g/m)	6.95	6.95	6.95	12.10	12.10	17.20	17.20	17.20	± 5.0 %
	Breaking Elongation (%)	7.50	7.50	7.50	7.50	7.50	7.50	7.50	15	±2.5%
	Pitch (mm)	17.5	17.5	17.5	20.0	20.0	20.0	20.0	15.0	
Density (Cord/m)	57.0	57.0	57.0	50.0	50.0	50.0	50.0	50.0	± 5.0 %	



# Textile Conveyor Belts

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# Textile Conveyor Belts

## Features

### Material

#### Polyester (EP)

- Less elongation
- Less deformed by heat
- Less affected by moisture

#### Nylon (NN)

- Highly flexible
- Highly resistant against impact
- Highly bendable

## Product information

Products	Application Groups
1. Belt tensile strength : 100~2000(kN/m)	1. General Purpose
2. Belt width : 300~2200mm	5. Fire Resistance
	2. Abrasion Resistance
	6. Chemical Resistance
	3. Heat Resistance
	7. Anti-Static
	4. Oil Resistance
	8. Color

## Belt Marking Protocol

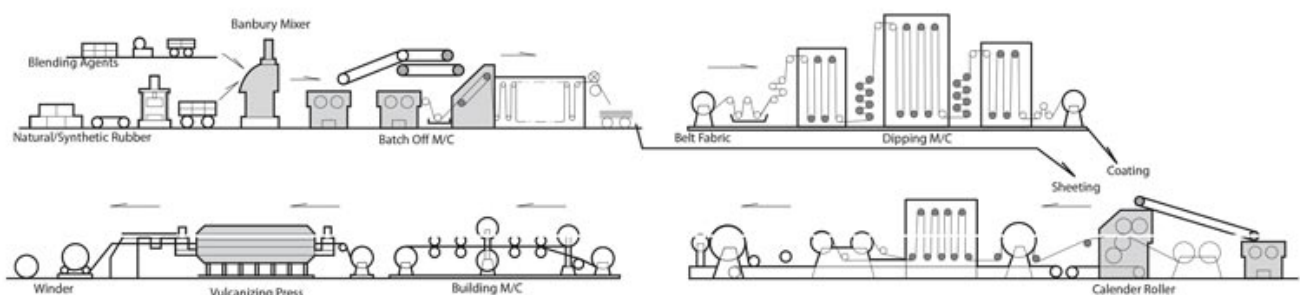
ZB	EP	1200	4	6+4	W	2021 11 123
	↑	↑	↑	↑	↑	↑
Fabric Type	Tensile Strength (kN/m)	Number of Plies	Top + Bottom Cover Rubber Thickness (mm)	Cover Type	Serial Number	



## Standard Specification

Belt Strength (kN/m)	Belt Specification				Belt Width (mm/inch)											
	Plies	Carcass Type	Min Cover Rubber(mm)		300	400	500	600	700	800	900	1000	1200	1400	1500	
			Top Cover	Bottom Cover	12	16	20	24	28	32	36	40	48	56	64	
100	1	NN, EP	2	1												
125	1	NN, EP	2	1												
200	1~2	NN, EP	2	1.5												
250	1~2	NN, EP	2	1.6												
315	2~3	NN, EP	3	1.6												
400	2~4	NN, EP	3	1.6												
500	2~5	NN, EP	3	1.6												
630	3~5	NN, EP	4	1.6												
800	3~6	NN, EP	4	2.0												
1000	4~6	NN, EP	5	2.0												
1250	4~6	NN, EP	5	2.0												
1600	4~6	NN, EP	5	3.0												
2000	5~6	NN, EP	6	3.0												

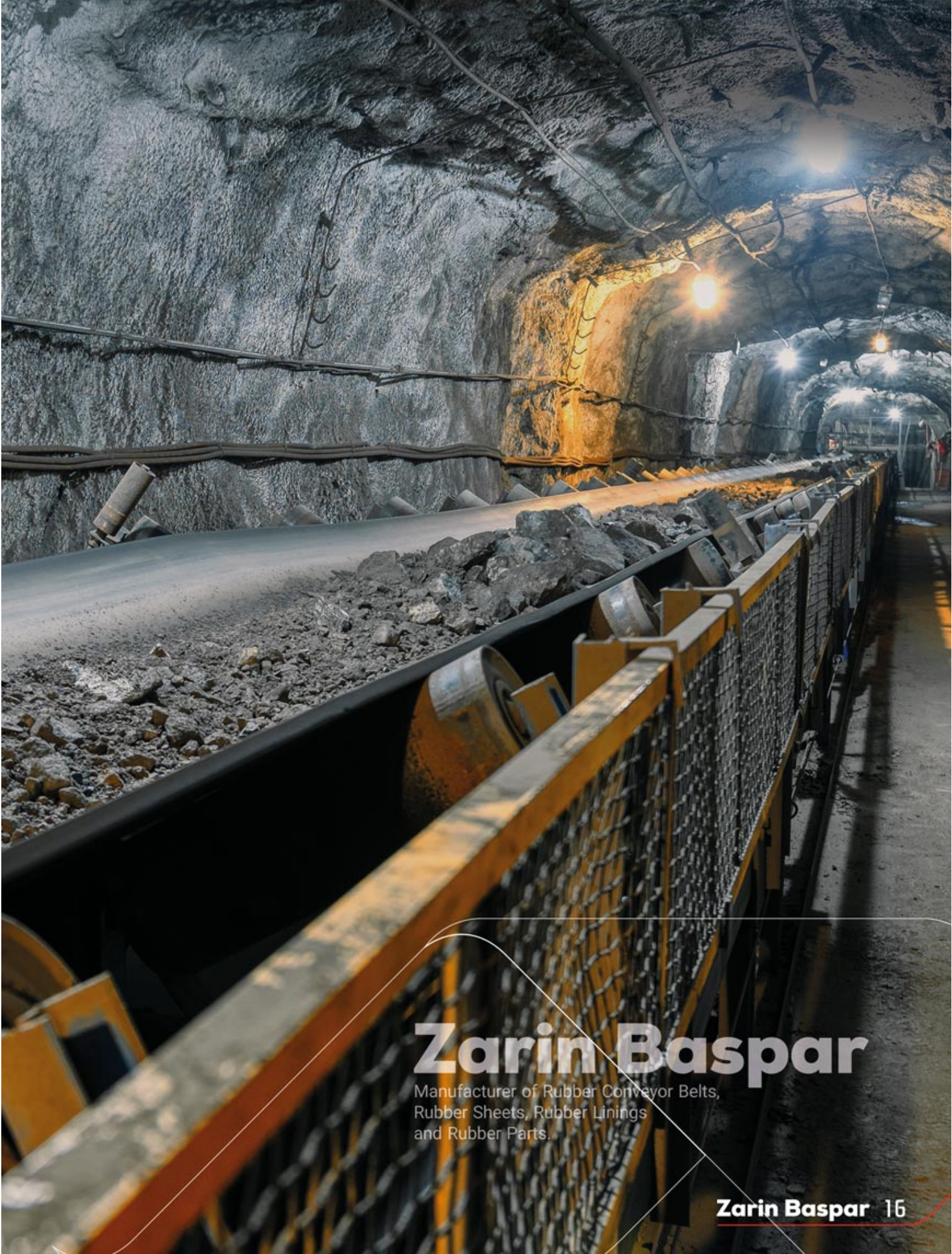
## Production Process





# Steel Cord Conveyor Belt





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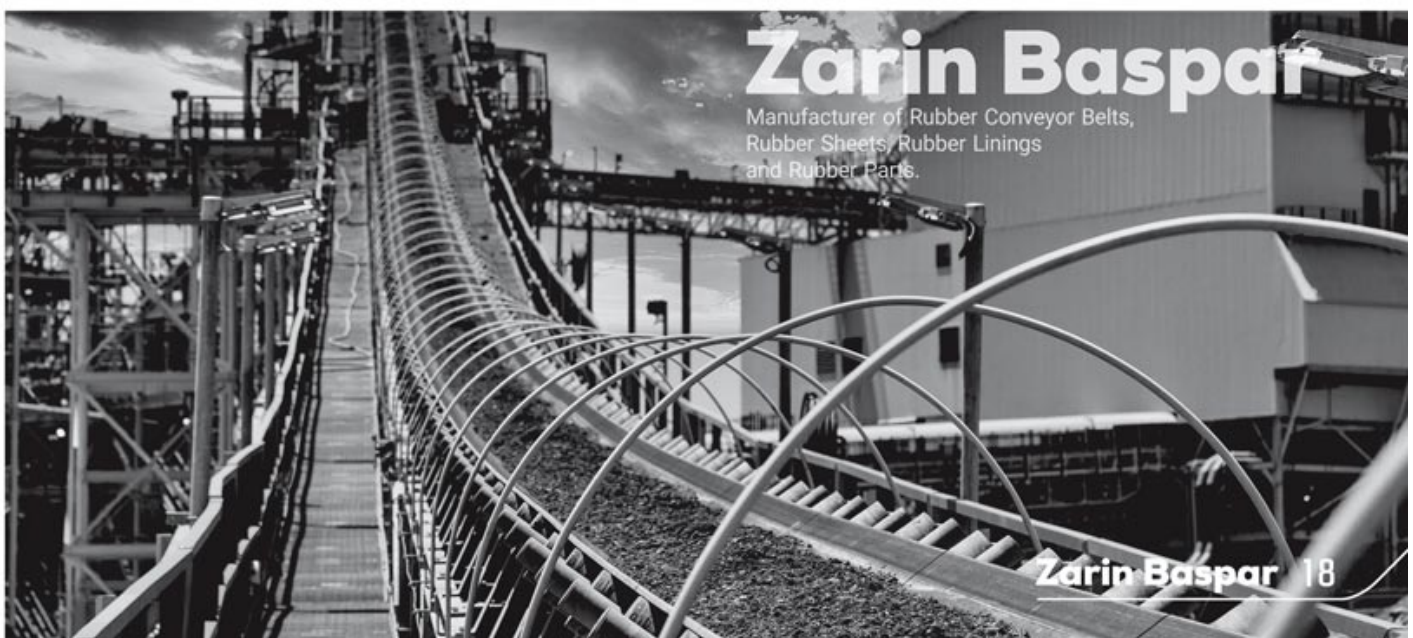
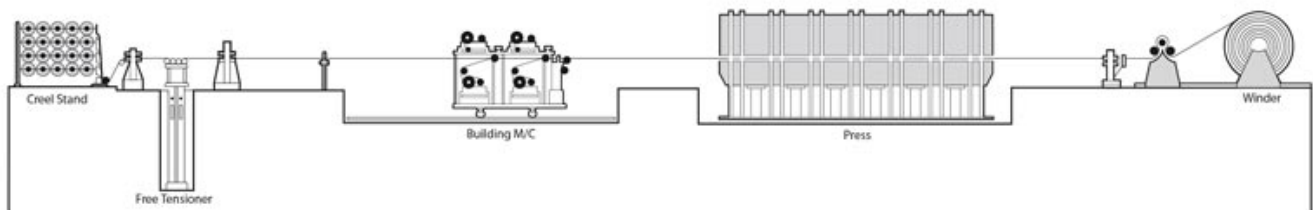
# Product Information

Specification	Cord Diameter(mm)	Cord Pitch (mm)	Cord Structure	Minimum Pulley Diameter(mm)		
				Drive/Head	Take up/Tail	Snap/Bend
ST-500	2.4	10	7 X7	600	500	350
ST-630	2.4	10	7 X7	600	500	350
ST-800	3.1	10	7 X7	650	500	400
ST-900	3.3	10	7 X7	700	550	450
ST-1000	3.6	12	7 X7	700	550	450
ST-1250	4	12	7 X7	850	700	500
ST-1400	4.3	12	7 X7	950	750	550
ST-1600	4.7	12	7 X7	1000	800	600
ST-1800	5	12	7 X7	1200	950	700
ST-2000	5.2	12	7 X7	1200	950	700
ST-2500	6.8	15	7 X19	1500	1200	900
ST-2800	7.2	15	7 X19	1550	1250	950
ST-3000	7.4	15	7 X19	1700	1350	1000
ST-4000	8.6	15	7 X19	1850	1400	1050
ST-5000	9.6	15	7 X19	2100	1700	1250

## Standard Specification

Products	Application Groups
<ol style="list-style-type: none"> <li>1. Belt tensile strength : ST500-ST5000 (kN/m)</li> <li>2. Belt width : 600~2200mm</li> </ol>	<ol style="list-style-type: none"> <li>1. General Purpose</li> <li>2. Abrasion Resistance</li> <li>3. Heat Resistance</li> <li>4. Oil Resistance</li> <li>5. Fire Resistance</li> </ol>

## Production Process



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**General Purpose,  
Heat Resistant,  
Fire Resistant,  
Oil Resistant**

## General Purpose

Conveyor Belts can be used to transport products in a straight line or through changes in elevation or direction. For conveying Bulk Materials like Grains, Ore, Coal, Sand etc., over gentle slopes or gentle curvatures, a troughed Conveyor Belts is used.

		Standard	DIN-W	DIN-X	DIN-Y	DIN-Z
Tensile Strength Test	Before Aging	Tensile Strength(MPa)	>18	>25	>20	>15
		Elongation	>400	>450	>400	>350
	After Aging	Change rate of TS(%)	±25	±25	±25	±25
		Change rate of EL(%)	±25	±25	±25	±25
Abrasion Test (mm <sup>3</sup> )			<90	<120	<150	<250

# Heat Resistant Conveyor Belt

It is more economical to use a thermostable conveyor belt when transporting materials with 60°C or higher temperature. Damage to cover rubber varies depending on the temperature or shape of transported materials and it is critical to choose suitable belt materials depending on the cargo shape, belt length, speed, operation environment and hours.



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Grade	Working Temperature °C	Elastomer	Applications
HR-125	125	EPDM	Cement- Chemical- Soda Ash
HR-150	150	EPDM	Chemical- Soda Ash -Iron Ore
HR-175	175	EPDM	Soda Ash -Iron Ore - Clinker
HR-200	200	EPDM	Iron Ore - Clinker - Casting Sand

# Fire Resistant Conveyor Belt

## Features

Intended to prevent line loss while reducing flame damage to the belt by suppressing ignition, fire resistant conveyor belts are mainly used in grain processing industries, fertilizer plants, thermoelectric power plants, and mines.

Item Standard	Laboratory Flame Test		Drum Friction Test	Electric Resistance	Other Items
	Flame	Glow			
JIS	Each less than 15 sec. total of 6 samples less than 45. sec	None	None	none	None
ISO	Each less than 15 sec. total of 6 samples less than 45. sec	None	None	less than $3 \times 10^{-8} \Omega$	None
DIN	Each less than 15 sec. total of 6 samples less than 45. sec	None	None	less than $3 \times 10^{-8} \Omega$	None



# Oil Resistant Conveyor Belt

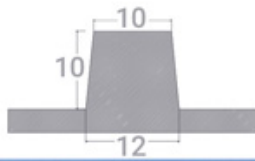
## Features

Ordinary grade belts are damaged quickly by imbibition of oil into cover rubber, peeling of cover rubber, and reverse-troughing of the belt if oily materials are transported. Therefore, oil resistant belts should be used to transport oily materials.

Grade	Color	Key Applications
ORN	White, Green Black	Resistant to metal, animal or vegetable oil excluding aromatic compounds (benzene, toluene etc.) halogen hydrocarbon, ketone, and ester family. Further, the cover rubber is highly resistant to abrasion
ORN-30	White, Black	Used for slightly oily materials. It is suitable for transporting wood chips or frozen meat
HOR	White, Black	It is suitable for animal vegetable oil transported at a relatively high temperature (up to 100°C)

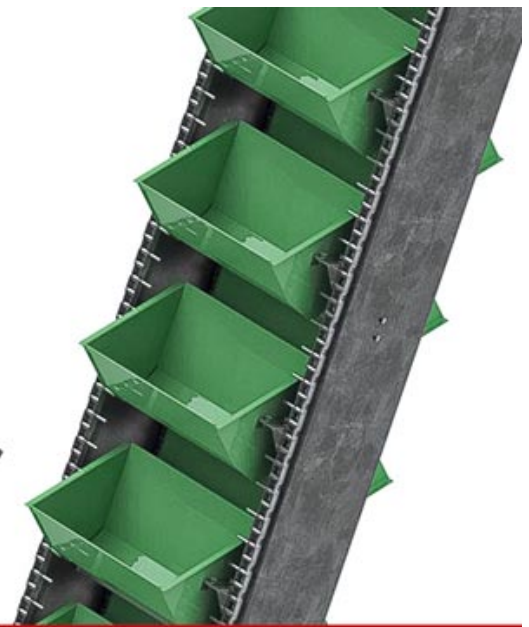
# Chevron Conveyor Belt

Chevron conveyor belts are highly effective for transporting all types of materials and products. They can transport powder or granular materials on  $17^{\circ}$ ~ $28^{\circ}$  inclines and materials packed in bags or boxes on  $30^{\circ}$ ~ $35^{\circ}$  inclines.





# Bucket Elevator Conveyor Belt



## Features

Bucket elevator conveyor belts have bolt holes to fix buckets along the entire belt length, making them apt to be torn easily and receiving pulled force with the buckets' weight. They also have a withdrawal force different from that of the ordinary belts in bending in connection with pulleys. Therefore, their carcasses mainly use polyester fabric that can address such problems. Steel cord is used when a highly powerful belt is required.

Specification	Cover Rubber Thickness	Minimum Pulley Diameter(mm)			
		4 (ply)	5 (ply)	6 (ply)	7 (ply)
EP 315	Min Cover 1.5x1.5	500			
EP 400		650	600		
EP 500		650	750	850	
EP 630		700	800	950	1000
EP 800		800	850	1000	1150
EP 1000		850	1000	1000	1200
EP 1250		900	1050	1200	1400
EP 1500		1050	1100	1300	1400

# Technical Specification of Bucket Steel Conveyor Belt

Belt Designation	Min. Pulley Diameter(mm)	Take-up Adjustment Distance(mm)
ST-500	600	250
ST-630	600	250
ST-800	650	250
ST-900	700	250
ST-1000	750	250
ST-1250	850	250
ST-1400	950	315
ST-1600	1000	315
ST-1800	1200	315
ST-2000	1200	315
ST-2500	1500	500
ST-2800	1550	500
ST-3150	1700	500
ST-4000	1850	500
ST-5000	2100	500

Bucket Width	Volume Stream (m <sup>3</sup> /h)	
	100% Filling	75% Filling
160	38	28
200	55	41
250	87	65
315	127	95
400	197	148
500	287	215
630	465	349
800	665	499
1000	935	701
1250	1166	874
1400	1310	980
1600	1443	1102
1880	1613	1211
2000	1808	1352

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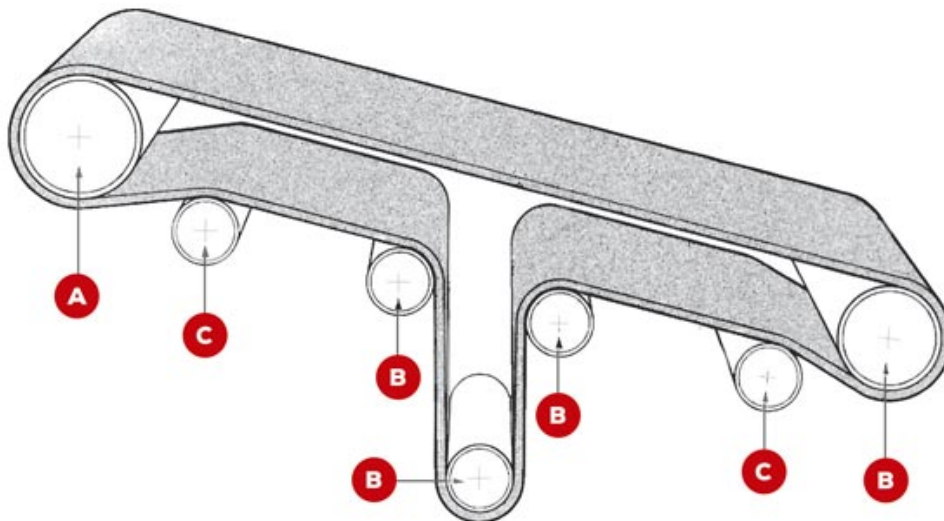


# Types of Conveyor Belts According to Steep Angle



## Minimum Pulley Diameters For Textile And Steel Cord Belts (mm)

Max Load	No. of Pile	Textile Belts / Fabric Type														
		EP-100			EP-125			EP-160			EP-200			EP 250-300		
		A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
65-100%	2	160	160	125	200	160	160	250	200	160	315	250	200			
	3	200	200	160	315	250	200	400	315	250	500	400	315	630	500	400
	4	315	250	200	400	315	250	500	400	315	630	500	400	800	630	500
	5	400	315	250	500	400	315	630	500	400	800	630	500	1000	800	630
	6				630	500	400	800	630	500	1000	800	630	1250	1000	800
	30-64%	2				200	160	160	200	160	160	250	200	160		
3		160	125	125	250	200	160	315	250	200	400	315	250	500	400	315
4		200	160	160	315	250	200	400	315	250	500	400	315	630	500	400
5		250	200	160	400	315	250	500	400	315	630	500	400	800	630	500
6		315	250	200	500	400	315	630	500	400	800	630	500	1000	800	630
BELOW 30%		2	125	125	125	160	160	160	160	160	160	200	200	160		
	3	160	160	160	200	160	160	250	200	160	315	250	200	400	315	250
	4	200	160	160	250	200	200	315	250	200	400	315	250	500	400	315
	5	250	200	200	315	250	250	400	315	250	500	400	315	630	500	400
	6				400	315	315	500	400	315	630	500	400	800	630	500



TYPES	STEEL CORD BELT								
	Classical Splice			Finger Splice			Steel Rope Splice		
	A	B	C	A	B	C	A	B	C
350 - 500 - 630	500	400	315	400	315	250	500	400	315
800 - 1000	630	500	400	500	400	315	630	500	400
1250 - 1400 - 1600	800	630	500	630	500	400	630	500	400
1800 - 2000				800	630	500	800	630	500
2500							1000	800	630
3150							1250	1000	800

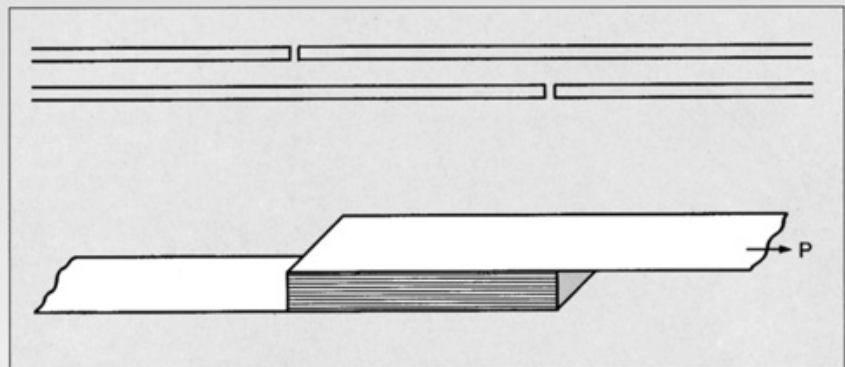
# Splicing

## Splicing the Fabric Belt

A distinction is made between detachable and non-detachable joins. The non-detachable joins (splices) can take more stress than detachable joins. All joins, however, are weak links in a conveyor belt. Detachable joins are frequently used in certain industries such as mining or machines.

### How the Splice Works and Demands Made On It

The basis for creating a splice is strong adhesion between the textile layers and the surrounding rubber. At the connecting interface, the layers of the two belt ends are overlapped as prescribed. For vulcanized splice, the ends are embedded in vulcanizing solution and vulcanized. The tension is transferred via the surrounding rubber from the plies of the one belt section to plies of the other belt section. The length of the step is important. The length is adapted to the type of fabric and the belt.



### Types of Splices

The standards make a distinction between the following types of splices:

#### a) Stepped splice

- Single step splice
- Stepped splice with intermediate supports  
(for belts with two plies with a thick intermediate layer)

#### b) Overlapping splice

## Splices in conveyor belts with more than two plies

The stepped cuts in the fabric produce a loss in strength in these splices calculated as one ply. This means, for example, that a belt with three plies will lose 33% of its strength at the splice, a belt with 4 plies will lose 25%, a belt with 5 plies will lose 20%. A 50% loss calculated for a belt with two plies is usually not justifiable.

For certain belt types, minimum step length  $l_s$ , splice length  $l_c$  and the number of steps  $n_s$  can be found in Table 1. With other types of belts listed in Table 1, first the breaking strength of one ply is calculated to determine the splice length  $l_c$ . The minimum step length can be found in Table 1. The splice length is then:

$$l_c = l_s (\text{ply number} - 1)$$

### Example:

Belt type: 1.000/3

$$\text{Break force of a ply} = \frac{1000}{3} = 333 \text{ N/mm}$$

Step length for this value: 300 mm

$$\text{Splice length: } l_c = 300 \cdot (3 - 1) = 600 \text{ mm}$$

Table 1

Minimum step and splice lengths for conveyor belts with more than 2 plies

Belt type	Breaking strength N/mm	Min. step length $l_s$	Splice length $l_c$	No. of steps $n_s$
315/3	80 to 100	150	300	2
400/3	125 to 160	200	40	2
500/3			400	2
630/3			600	3
800/4	200 to 250	250	750	3
1000/5			1000	4
1250/5			1000	4
1600/5	315 to 400	300	1200	4
2000/5				
2500/5				
3150/5	500 to 630	350	1400	4

Table 2

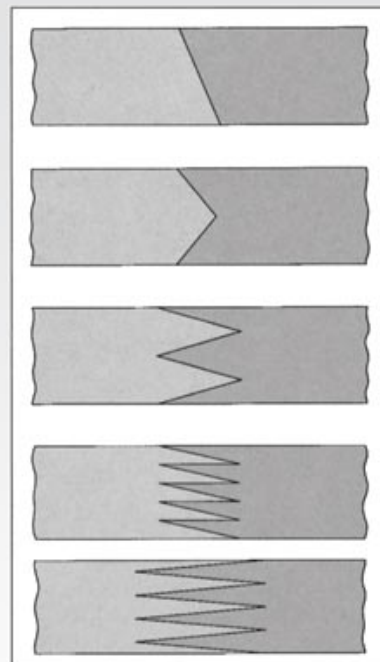
Minimum step and splice lengths for conveyor belts with two plies

Belt type	Min. step length $l_s$		Splice length $l_c$	
	1 step	2 step	1 step	2 step
200/2	250	125	250	250
250/2				
315/2	300	150	300	300
400/2				
500/2	350	175	350	350

## Preparing the Belts Ends

When splicing the ends, follow these basic rules:

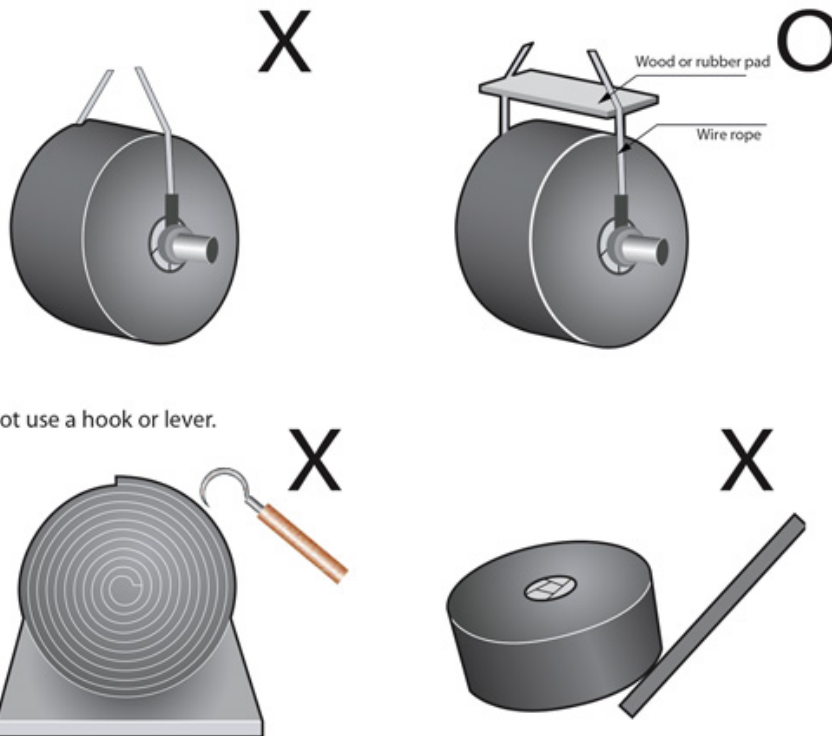
- When removing residual rubber on the surface of the fabric, do not damage the fabric
- Cut butt ends at approx. 30° to provide more adhesive surfaces.
- Roughen interfaces between the covers and rubber edges.
- Spread rubber cement solutions sparingly. They only serve to improve the adhesiveness while



# Packaging, Maintenance & Shipping Conditions

Belts are rolled on wood or steel drum and wrapped with polypropylene.  
Beware of the following points:

- The belt rolls should be fixed on the cargo bed of a truck. Pay special attention not to damage them with forks of Fork Lifts.
- Do not roll them. It may hurt people in the area.
- Ensure the belt is not damaged by inserting a shaft in the roll holes as shown in the figure when you lift them by a crane.

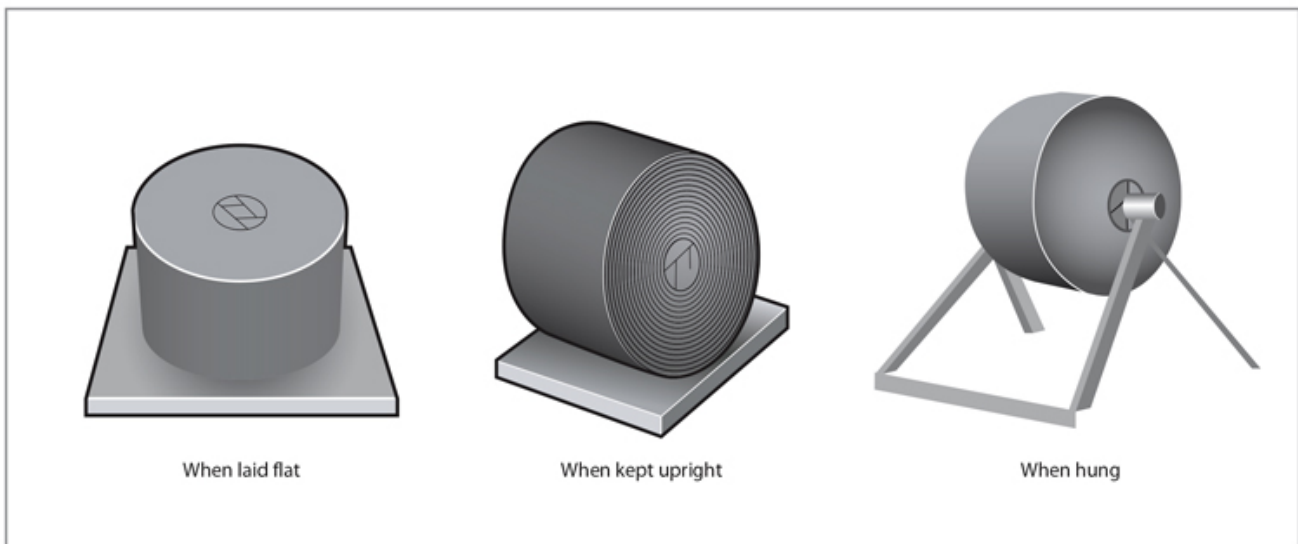




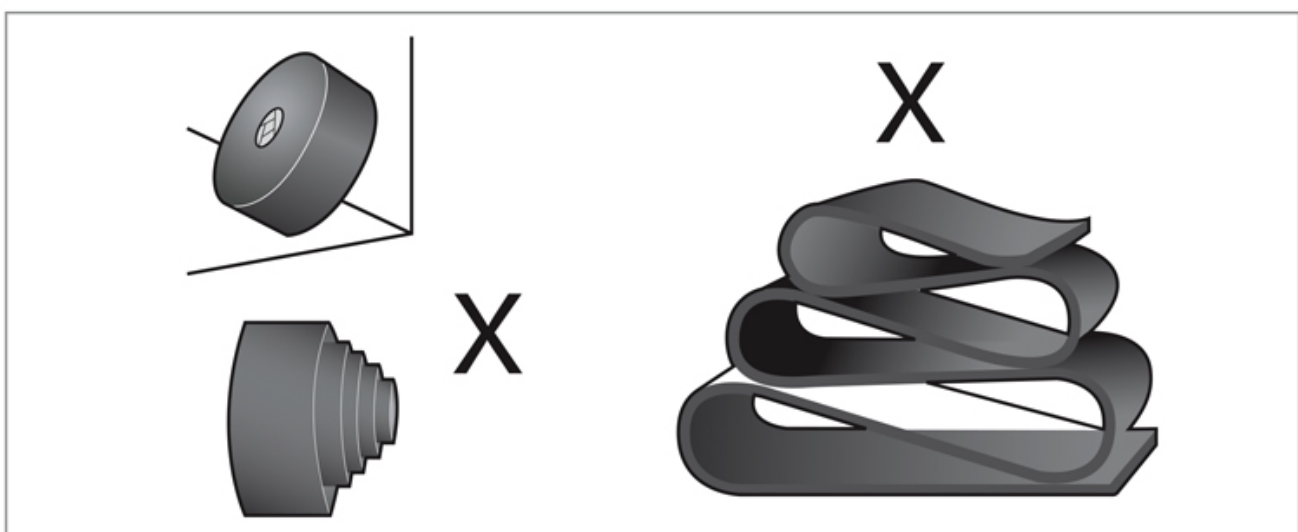
## When Keeping standby belts or used belts pay attention to the following points to prevent aging or damage from prolonged storage:

### Acceptable storage conditions

- Keep the belts away from direct sunlight.
- Keep the belts away from wind, rain, or moisture.
- Keep them in a dry place.
- Keep them away from harmful objects like fire, oil, chemical or organic gas.
- Fix belt rolls to prevent rolling.



### Inadequate storage conditions



# Zarin Baspar

Manufacturer of Rubber Conveyor Belts,  
Rubber Sheets, Rubber Linings  
and Rubber Parts.



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